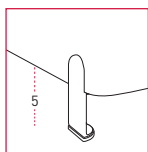


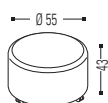
BEND

— By Stone Designs —

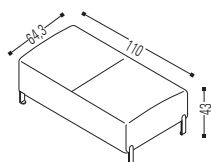




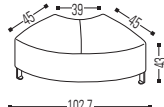
Steel Legs

BEND MODULES - SERIE 10 Without Backrest**F10**

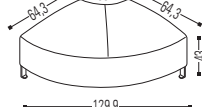
Rounded Module
Ø55cm Diameter

**F21**

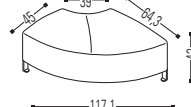
Straight module
110x64 cm

**F22**

Curved Symetric Module
45 cm Side

**F23**

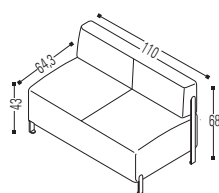
Curved Symetric Module
64 cm Side

**F24**

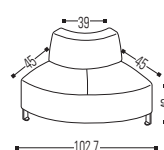
Non Symetric Curved Module
Right

**F25**

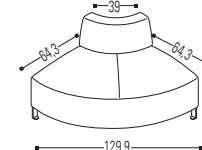
Non Symetric Curved
Module Left

BEND MODULES - SERIE 10 With Backrest**F31**

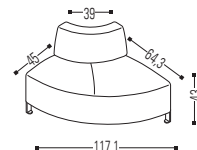
Straight module
110x64 cm
With Backrest

**F32**

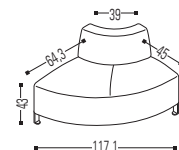
Curved Symetric Module
45 cm Side
With Backrest

**F33**

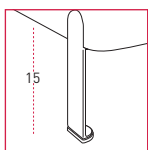
Curved Symetric Module
64 cm Side
With Backrest

**F34**

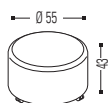
Non Symetric Curved
Module Right
With Backrest

**F35**

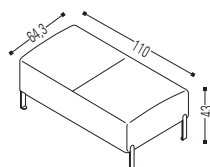
Non Symetric Curved
Module Left
With Backrest



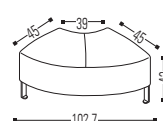
Steel Legs

BEND MODULES - SERIE 20 Without Backrest**F10**

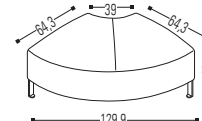
Rounded Module
Ø55 cmDiameter

**F41**

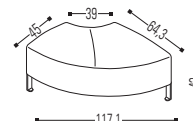
Straight module
110x64 cm

**F42**

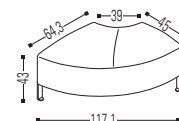
Curved Symetric Module
45 cm Side

**F43**

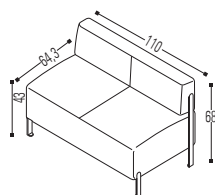
Curved Symetric Module
64 cm Side

**F44**

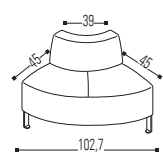
Non Symetric Curved
Module Right

**F45**

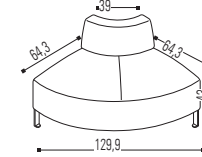
Non Symetric Curved
Module Left

BEND MODULES - SERIE 20 With Backrest**F51**

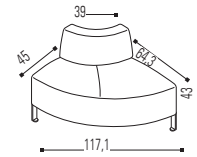
Straight module
110x64 cm
With Backrest

**F52**

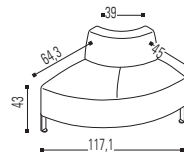
Curved Symetric Module
45 cm Side
With Backrest

**F53**

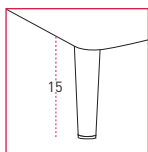
Curved Symetric Module
64 cm Side
With Backrest

**F54**

Non Symetric Curved
Module Right
With Backrest

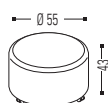
**F55**

Non Symetric Curved
Module Left
With Backrest

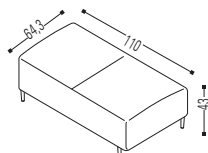


Wood Legs

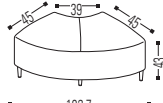
BEND MODULES - SERIE 30 Without Backrest



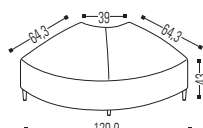
F10
Rounded Module
Ø55 cm Diameter



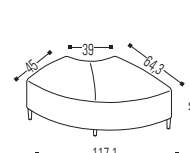
F61
Straight module
110x64 cm



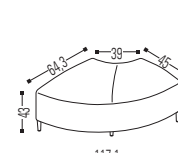
F62
Curved Symetric Module
45 cm Side



F63
Curved Symetric Module
64 cm Side

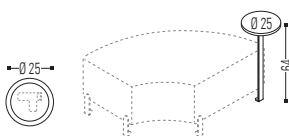


F64
Non Symetric Curved
Module Right

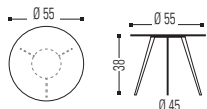


F65
Non Symetric Curved
Module Left

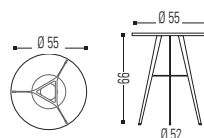
BEND ACCESSORIES AUXILIARY TABLES



--PD

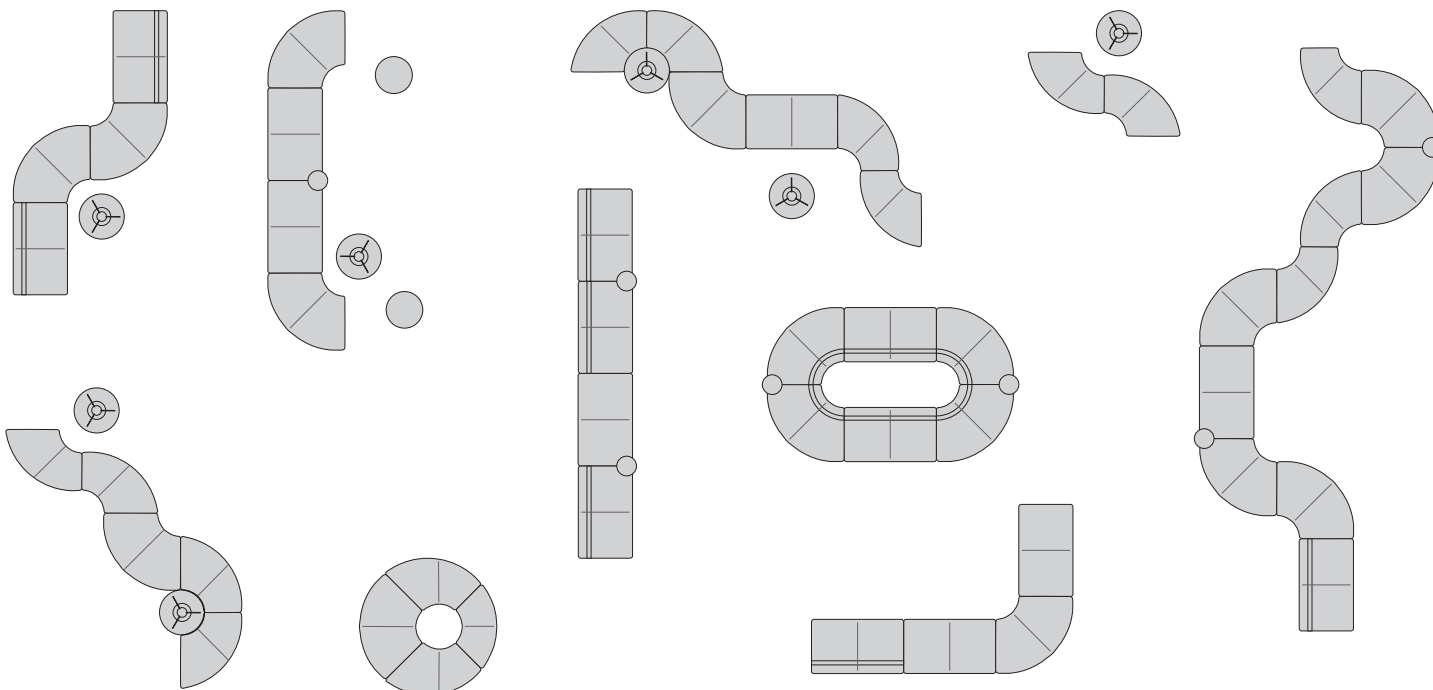


FM55



FM15

CONFIGURATION EXAMPLES





FEATURES - SERIE 10

- **Modules.** Bend is available in a wide range of models:
 - 60cm deep unit. With or without backrest.
 - 45cm deep unit. With or without backrest.
 - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
 - Straight unit. 60cm deep. With or without backrest.
 - Round unit. Ø55cm. With legs or castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
 - Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
 - * Connecting pieces between optional modules, which must be ordered by their own reference.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

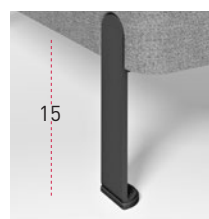




FEATURES - SERIE 20

- **Modules.** Bend is available in a wide range of models:

- 60cm deep unit. With or without backrest.
- 45cm deep unit. With or without backrest.
- 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
- Straight unit. 60cm deep. With or without backrest.
- Round unit. Ø55cm. With legs or castors.



- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
 - * Connecting pieces between optional modules, which must be ordered by their own reference.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.



FEATURES - SERIE 30 - WITHOUT BACKREST

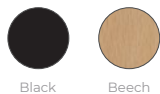
- **Modules.** Bend is available in a wide range of models:
 - 60cm deep unit. Without backrest.
 - 45cm deep unit. Without backrest.
 - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
 - Straight unit. 60cm deep. Without backrest.
 - Round unit. Ø55cm. With legs or castors.
- **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - * Connecting pieces between optional modules, which must be ordered by their own reference.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.



FINISHES

Structure

Structure



Surfaces

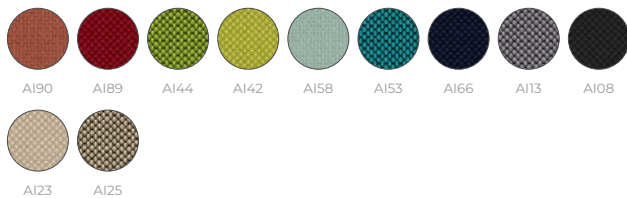
Fabric T



Fabric AE



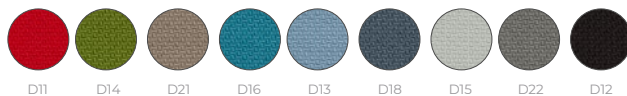
Fabric AI



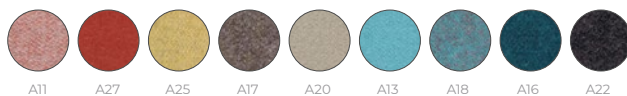
Fabric V



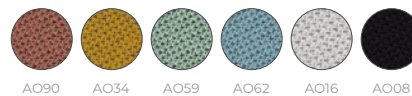
Fabric D



Fabric A



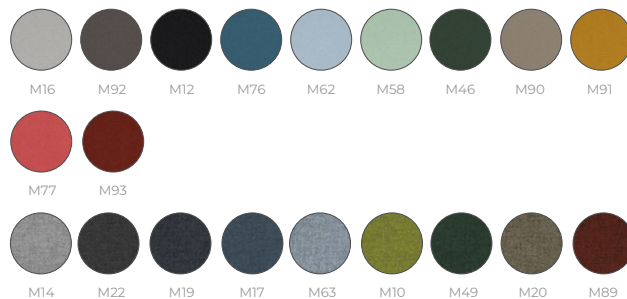
Fabric AO



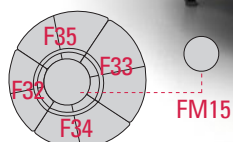
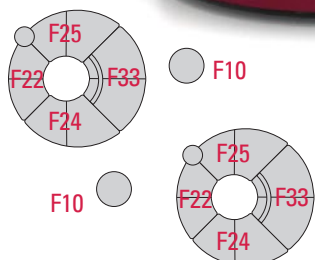
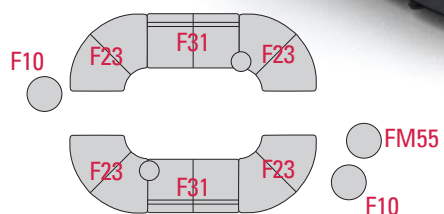
Fabric U



Fabric M









MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

BEND 10 **44,56%**
BEND 20 **34,12%**
BEND 30 **39,44%**
RECYCLED MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

BEND 10 **80,15%**
BEND 20 **59,85%**
BEND 30 **49,65%**
RECYCLABLE MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



NORMS

BEND has passed tests done in our technical department as well as the tests done in AIDIMME the Technological Institute for furniture. The tests correspond to:

Standard	Description
UNE-EN 16139:2013vc2015	Furniture. Resistance, long lasting, security. Requirements for non domestic use seating.