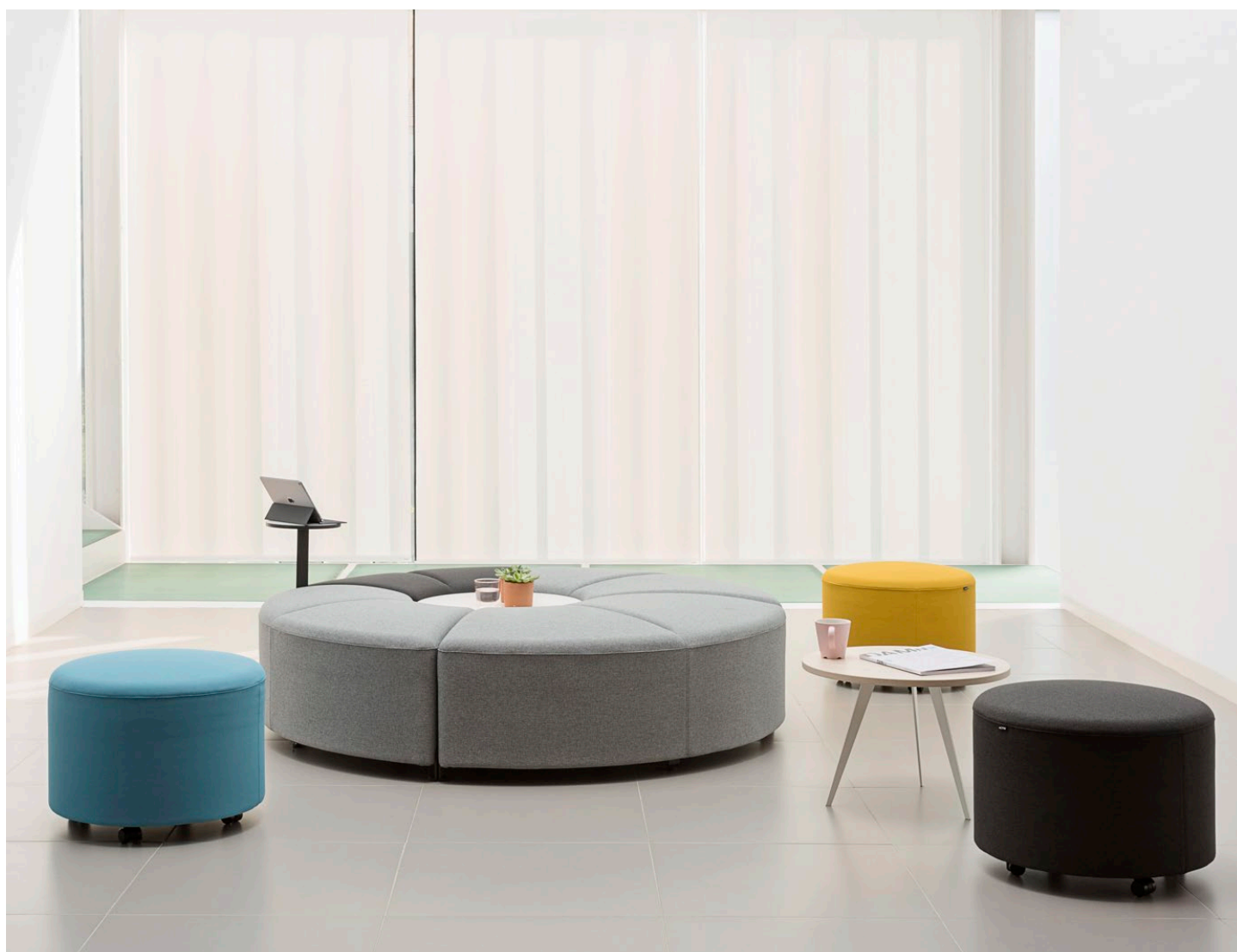
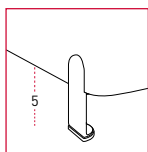


BEND

— By Stone Designs —

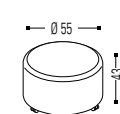
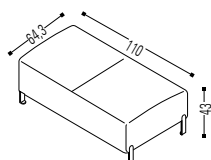
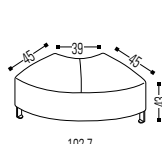
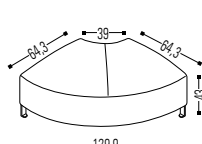
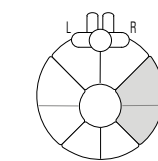
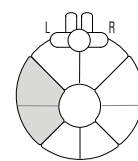
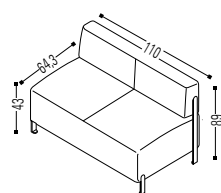
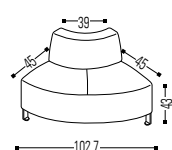
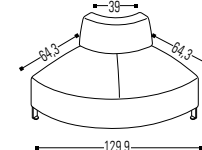
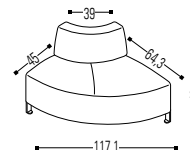
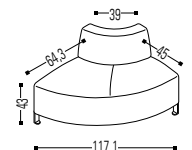
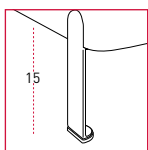




Steel Legs

BEND MODULES - SERIE 10 Without Backrest

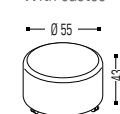
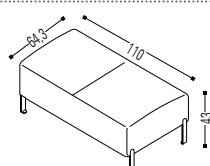
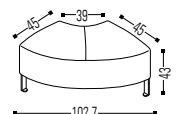
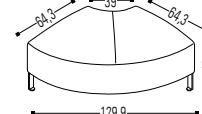
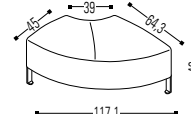
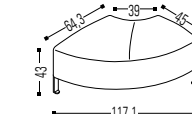
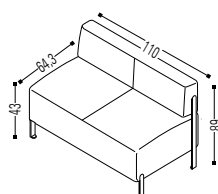
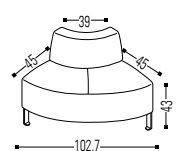
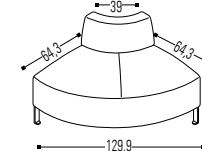
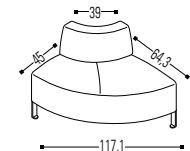
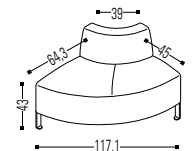
With castors

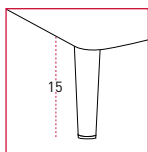
**F10**Rounded Modul
Ø55 cm Diameter**F21**Straight module
110x64 cm**F22**Curved Regular Module
45 cm Side**F23**Curved Regular Module
64 cm Side**F24**Irregular Curved Module
Right**F25**Irregular Curved Module
Left**BEND MODULES - SERIE 10** With Backrest**F31**Straight module
110x64 cm
With Backrest**F32**Curved Regular Module
45 cm Side
With Backrest**F33**Curved Regular Module
64 cm Side
With Backrest**F34**Irregular Curved Module
Right
With Backrest**F35**Irregular Curved Module
Left
With Backrest

Steel Legs

BEND MODULES - SERIE 20 Without Backrest

With castors

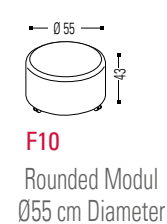
**F10**Rounded Modul
Ø55 cm Diameter**F41**Straight module
110x64 cm**F42**Curved Regular Module
45 cm Side**F43**Curved Regular Module
64 cm Side**F44**Irregular Curved Module
Right**F45**Irregular Curved Module
Left**BEND MODULES - SERIE 20** With Backrest**F51**Straight module
110x64 cm
With Backrest**F52**Curved Regular Module
45 cm Side
With Backrest**F53**Curved Regular Module
64 cm Side
With Backrest**F54**Irregular Curved Module
Right
With Backrest**F55**Irregular Curved Module
Left
With Backrest



Wood Legs

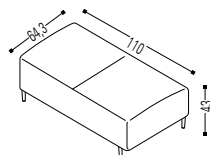
BEND MODULES - SERIE 30 Without Backrest

With castors



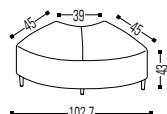
F10

Rounded Modul
Ø55 cm Diameter



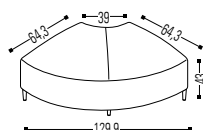
F61

Straight module
110x64 cm



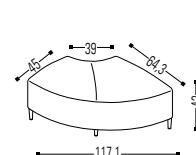
F62

Curved Regular Module
45 cm Side



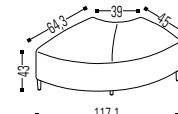
F63

Curved Regular Module
64 cm Side



F64

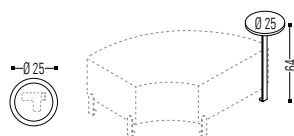
Irregular Curved Module
Right



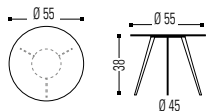
F65

Irregular Curved Module
Left

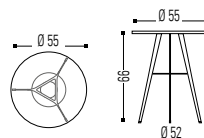
BEND ACCESSORIES AUXILIARY TABLES



--PD

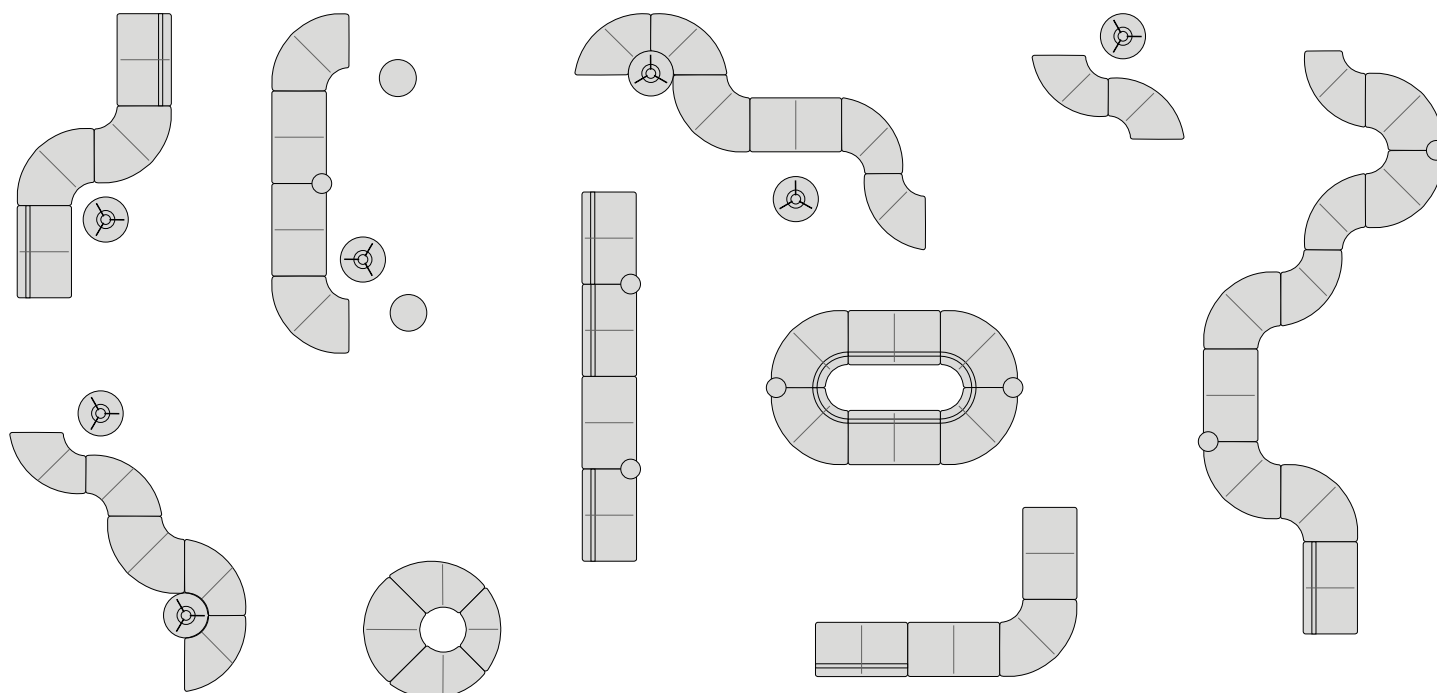


FM55



FM15

CONFIGURATION EXAMPLES





FEATURES - SERIE 10

• Modules. Bend is available in a wide range of models:

- 60cm deep unit. With or without backrest.
- 45cm deep unit. With or without backrest.
- 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
- Straight unit. 60cm deep. With or without backrest.
- Round unit. Ø55cm. With legs or castors.

• Structure. Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.

• Seat. Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

• Accessories. Bend can incorporate:

- An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
- Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
- * 2 connecting pieces for modular concatenated configurations **included** in all straight and curved models.

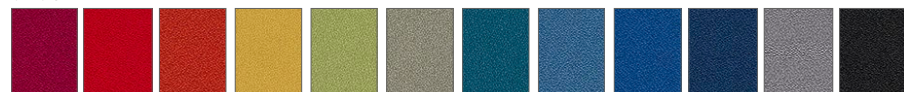
• Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

FINISHES

GROUP M - MELANGE/STEP



GROUP T



FABRIC GROUP "B" - BLAZER



FABRIC GROUP "S" - STEELCUT TRIO





FEATURES - SERIE 20

• Modules. Bend is available in a wide range of models:

- 60cm deep unit. With or without backrest.
- 45cm deep unit. With or without backrest.
- 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
- Straight unit. 60cm deep. With or without backrest.
- Round unit. Ø55cm. With legs or castors.

• Structure. Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.

• Seat. Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

• Accessories. Bend can incorporate:

- An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
- * 2 connecting pieces for modular concatenated configurations **included** in all straight and curved models.

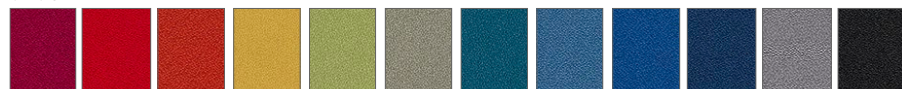
• Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

FINISHES

GROUP M - MELANGE/STEP



GROUP T



FABRIC GROUP "B" - BLAZER



FABRIC GROUP "S" - STEELCUT TRIO





FEATURES - SERIE 30 - WITHOUT BACKREST

- **Modules.** Bend is available in a wide range of models:
 - 60cm deep unit. Without backrest.
 - 45cm deep unit. Without backrest.
 - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
 - Straight unit. 60cm deep. Without backrest.
 - Round unit. Ø55cm. With legs or castors.
- **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

FINISHES

GROUP M - MELANGE/STEP



GROUP T



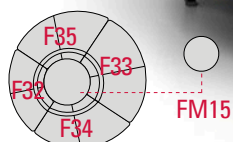
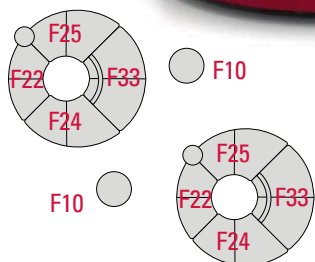
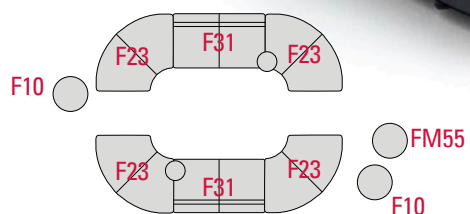
FABRIC GROUP "B" - BLAZER



FABRIC GROUP "S" - STEELCUT TRIO









MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

BEND 10 **44,56%**
BEND 20 **34,12%**
BEND 30 **39,44%**
RECYCLED MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

BEND 10 **80,15%**
BEND 20 **59,85%**
BEND 30 **49,65%**
RECYCLABLE MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of
responsible forestry



PEFC Certificate



ECODESIGN Certificate



ISO 9001 Certificate



ISO 14001 Certificate



E1 Certificate
by EN 13986



ACTIU TECHNOLOGY PARK
LEED® PLATINUM certified by USGBC
Leadership in Energy & Environmental Design
LEED® Gold certified 2011 - LEED® Platinum certified 2017